TEGO® Flow 425 is a universal, siloxane-based flow and anti-crater additive. It is highly compatible and suitable for a broad range of coatings.

**KEY BENEFITS**
- highly compatible
- recoatable
- suitable for waterborne, solventborne, and UV coatings

**EFFECT**
- Anti-crater effect
- Flow promotion
- Slip effect
- Anti-blocking
- Low foam

**SUITABILITY**
- waterborne
- solventborne
- 2-pack 100%
- radiation-curing
- pigmented coatings
- clear coatings

**TYPICAL APPLICATIONS**
- Transportation coatings
- Parquet coatings
- Wood coatings
- Plastic coatings

**TECHNICAL DATA**
- active matter content: 100%
- appearance: clear liquid (becomes hazy and thickens at temperatures below 18°C, returns to clear and pourable after warming)
- chemical description: polyether siloxane polymer

**SOLUBILITY**
- Water: soluble
- Ethanol: soluble
- TPGDA: partly soluble
- Acetone: soluble
- Butylacetate: soluble
- Mineral Spirits: soluble

**RECOMMENDED ADDITION LEVEL**
As supplied calculated on total formulation: 0.1 - 0.5%

**PROCESSING INSTRUCTIONS**
- Addition to the coating as supplied or as a predilution is possible.
- Easy to incorporate.

**HANDLING & STORAGE**
When stored in an original unopened packaging between -40 and +40 °C, the product has a shelf life of at least 12 months from the date of manufacture.

**MSDS & REGULATORY INFORMATION**