DYNOL™ 604 is an acetylenic diol based superwetter providing very good static and dynamic surface tension reduction in waterborne coatings and inks.

**DESCRIPTION**

DYNOL™ 604 is an acetylenic diol based superwetter providing very good static and dynamic surface tension reduction in waterborne coatings and inks.

**KEY BENEFITS**

- excellent dynamic wetting
- good flow and leveling
- low foaming

**EFFECT**

- Substrate wetting
- Anti-crater effect
- Flow promotion
- Defoaming
- Reduction of static surface tension
- Reduction of dynamic surface tension

**SUITSABILITY**

- Waterborne
- Solventborne
- 2-pack 100% radiation-curing
- Pigmented coatings
- Clear coatings

**SOLUBILITY**

<table>
<thead>
<tr>
<th>Solvent</th>
<th>Water</th>
<th>Ethanol</th>
<th>TPGDA</th>
<th>Acetone</th>
<th>Butylacetate</th>
<th>Mineral Spirits</th>
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**RECOMMENDED ADDITION LEVEL**

As supplied calculated on total formulation: 0.1 - 1.0 %

**PROCESSING INSTRUCTIONS**

- Addition to the coating as supplied or as a predilution is possible.
- Can be introduced in the grind and let-down stage.

**HANDLING & STORAGE**

Keep containers tightly closed in a dry, cool, and well-ventilated place. Product is freeze-thaw stable; if it phase separates or freezes at colder temperatures, warm container to 40°C and mix thoroughly before use. Please refer to the SDS for the most current information.

**MSDS & REGULATORY INFORMATION**

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