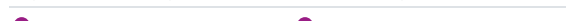


**DESCRIPTION**

DYNOL™ 604 is an acetylenic diol based superwetter providing very good static and dynamic surface tension reduction in waterborne coatings and inks.

**KEY BENEFITS**

- excellent dynamic wetting
- good flow and leveling
- low foaming

**EFFECT****Substrate wetting****Anti-crater effect****Flow promotion****Defoaming****Reduction of static surface tension****Reduction of dynamic surface tension****SUITABILITY****waterborne****solventborne****2-pack 100%****radiation-curing****pigmented coatings****clear coatings**

● not suitable ● partly suitable ● suitable

**TYPICAL APPLICATIONS**

- Transportation coatings
- Plastic coatings
- Wood coatings
- Printing Inks

**TECHNICAL DATA**

<b>active matter content</b>	100 %
<b>appearance</b>	clear colored liquid
<b>chemical description</b>	ethoxylated acetylenic gemini surfactant
<b>solvent</b>	-

**SOLUBILITY**

<b>Water</b>	<b>Ethanol</b>
●	●
<b>TPGDA</b>	<b>Acetone</b>
●	●
<b>Butylacetate</b>	<b>Mineral Spirits</b>
●	●

● not soluble ● partly soluble ● soluble

**RECOMMENDED ADDITION LEVEL**

As supplied calculated on total formulation: 0.1 - 1.0 %

**PROCESSING INSTRUCTIONS**

- Addition to the coating as supplied or as a predilution is possible.
- Can be introduced in the grind and let-down stage.

**HANDLING & STORAGE**

Keep containers tightly closed in a dry, cool, and well-ventilated place. Product is freeze-thaw stable; if it phase separates or freezes at colder temperatures, warm container to 40°C and mix thoroughly before use. Please refer to the SDS for the most current information.

**MSDS & REGULATORY INFORMATION**

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

Evonik Operations GmbH | Goldschmidtstraße 100, 45127 Essen, Germany | Telefon +49 201 173-2222 Telefax +49 201 173-1939 | [www.coating-additives.com](http://www.coating-additives.com)