TEGO® AddBond 2325 improves flexibility and adhesion of solventborne coatings. It is especially suitable for acrylic-based coating systems.

**KEY BENEFITS**
- good improvement of adhesion on metal
- improves corrosion resistance
- broad compatibility

**AREA OF APPLICATION**
- Adhesion on metal
- Adhesion on plastic
- Hardness
- Flexibility
- Viscosity reduction / increase of solids content
- Fixation of aluminum pigments

**SUITEMABILITY**
- waterborne
- solventborne
- 2-pack 100%
- radiation-curing

**TYPICAL APPLICATIONS**
- Transportation coatings
- General industrial coatings

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>active matter content</td>
<td>60%</td>
</tr>
<tr>
<td>appearance</td>
<td>clear liquid</td>
</tr>
<tr>
<td>chemical description</td>
<td>solution of a modified polyester</td>
</tr>
<tr>
<td>hydroxy value (calculated on non-volatile content)</td>
<td>Approx 16 mg KOH/g</td>
</tr>
<tr>
<td>solvent</td>
<td>n-butylacetate</td>
</tr>
<tr>
<td>viscosity at 23°C (as supplied)</td>
<td>Approx 500 mPas</td>
</tr>
</tbody>
</table>

**SOLUBILITY**

<table>
<thead>
<tr>
<th>Solvent</th>
<th>Water</th>
<th>Ethanol</th>
<th>TPGDA</th>
<th>Acetone</th>
<th>Butylacetate</th>
<th>Mineral Spirits</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
</tbody>
</table>

**RECOMMENDED ADDITION LEVEL**

Solid calculated on main binder solid: 3.0 - 15.0 %

**PROCESSING INSTRUCTIONS**

Addition to the coating as supplied or as a predilution is possible.

**HANDLING & STORAGE**

When stored in an original unopened packaging between -10 and +30 °C, the product has a shelf life of at least 30 months from the date of manufacture. The product must be stored under the exclusion of air, light and moisture.

**MSDS & REGULATORY INFORMATION**

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