**DESCRIPTION**

ACEMATT® HK 400 is an untreated, medium particle sized precipitated silica. It is especially recommended for pigmented systems.

**KEY BENEFITS**
- very low viscosity impact
- high surface smoothness
- all purpose silica

**EFFECT**
- Matting efficiency
- Transparency
- Viscosity
- Smoothness/Haptic
- Sedimentation behavior

**SUITABILITY**
- waterborne
  - solventborne
- radiation-curing
  - 2-pack coatings
- high solids
  - pigmented coatings
- clear coatings
  - not suitable
  - partly suitable
  - suitable

**TYPICAL APPLICATIONS**
- General industrial coatings
- Can coatings
- Wood coatings
- Architectural paints

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOA absorption</td>
<td>275 ml/100g</td>
</tr>
<tr>
<td>Grindometer value</td>
<td>27 µm</td>
</tr>
<tr>
<td>particle size, d₅₀</td>
<td>6.3 µm</td>
</tr>
<tr>
<td>pH-value</td>
<td>6.6</td>
</tr>
<tr>
<td>specific surface area (N₂)</td>
<td>200 m²/g</td>
</tr>
</tbody>
</table>

**RECOMMENDED ADDITION LEVEL**

As supplied calculated on total formulation: 1.5 - 7.0 %

**PROCESSING INSTRUCTIONS**

Addition to the coating as supplied or as a predilution is possible.

**HANDLING & STORAGE**

For details regarding our packaging options for this product, please contact your local sales representative. Our products are inert and extremely stable chemically. However, due to their high specific surface area, they can absorb moisture and volatile organic compounds from the surrounding atmosphere. Therefore, we recommend storing the products in sealed containers in a dry, cool place, and removed from volatile organic substances. Even if a product is stored under these conditions, after a longer period it can still pick up ambient moisture over time, which could lead to its exceeding the specified moisture content. For this reason, our recommended use-by date is 24 months after date of manufacture. Products more than 24 months old should be tested for moisture content before use in order to make certain that it is still suitable for the intended application.

**MSDS & REGULATORY INFORMATION**