ACEMATT® HK 125

DESCRIPTION
ACEMATT® HK 125 is an untreated, coarse particle sized precipitated silica with heterogeneous particle size distribution. It is recommended for decorative coatings.

KEY BENEFITS
- highly efficient
- very low sheen
- suitable for pigmented formulations

EFFECT
Matting efficiency
Transparency
Viscosity
Smoothness/Haptic
Sedimentation behavior

SUITABILITY
- waterborne
- solventborne
- radiation-curing
- 2-pack coatings
- high solids
- pigmented coatings
- clear coatings
- not suitable
- partly suitable
- suitable

TYPICAL APPLICATIONS
- Coil coatings
- Architectural paints

TECHNICAL DATA
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOA absorption</td>
<td>200 ml/100g</td>
</tr>
<tr>
<td>Grindometer value</td>
<td>39 µm</td>
</tr>
<tr>
<td>particle size, d₅₀</td>
<td>11.0 µm</td>
</tr>
<tr>
<td>pH-value</td>
<td>6.6</td>
</tr>
<tr>
<td>specific surface area (N₂)</td>
<td>180 m²/g</td>
</tr>
</tbody>
</table>

RECOMMENDED ADDITION LEVEL
As supplied calculated on total formulation: 1.5 - 7.0 %

PROCESSING INSTRUCTIONS
Addition to the coating as supplied or as a predilution is possible.

HANDLING & STORAGE
For details regarding our packaging options for this product, please contact your local sales representative. Our products are inert and extremely stable chemically. However, due to their high specific surface area, they can absorb moisture and volatile organic compounds from the surrounding atmosphere. Therefore, we recommend storing the products in sealed containers in a dry, cool place, and removed from volatile organic substances. Even if a product is stored under these conditions, after a longer period it can still pick up ambient moisture over time, which could lead to its exceeding the specified moisture content. For this reason, our recommended use-by date is 24 months after date of manufacture. Products more than 24 months old should be tested for moisture content before use in order to make certain that it is still suitable for the intended application.

MSDS & REGULATORY INFORMATION

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with respect to existing third-party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not relieved from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

Evonik Resource Efficiency GmbH | Goldschmidtstraße 100, 45127 Essen, Germany | Telefon +49 201 173-2222 Telefax +49 201 173-1939 | www.coating-additives.com