ACEMATT® 3600

DESCRIPTION
ACEMATT® 3600 is a fine particle sized specially after-treated precipitated silica, ideal for UV-coatings. It is particularly suitable for matting very thin or very thick UV-coating films.

KEY BENEFITS
- ideal for radiation-curing coatings
- very low viscosity impact
- high surface smoothness
- low gloss level especially for 100% UV systems

EFFECT
Matting efficiency
Transparency
Viscosity
Smoothness/Haptic
Sedimentation behavior

SUITABILITY
- waterborne
- solventborne
- radiation-curing
- 2-pack coatings
- high solids
- pigmented coatings
- clear coatings
- not suitable
- partly suitable
- suitable

TYPICAL APPLICATIONS
- Wood coatings
- Furniture coatings
- Printing Inks
- High solid industrial coatings

TECHNICAL DATA
<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>carbon content</td>
<td>3.0 %</td>
</tr>
<tr>
<td>DOA absorption</td>
<td>250 ml/100g</td>
</tr>
<tr>
<td>Grindometer value</td>
<td>19 µm</td>
</tr>
<tr>
<td>particle size, d_{50}</td>
<td>5.0 µm</td>
</tr>
<tr>
<td>pH-value</td>
<td>6.6</td>
</tr>
<tr>
<td>specific surface area (N₂)</td>
<td>110 m²/g</td>
</tr>
</tbody>
</table>

RECOMMENDED ADDITION LEVEL
As supplied calculated on total formulation: 5.0 - 15.0 %

PROCESSING INSTRUCTIONS
Addition to the coating as supplied or as a predilution is possible.

HANDLING & STORAGE
For details regarding our packaging options for this product, please contact your local sales representative. Our products are inert and extremely stable chemically. However, due to their high specific surface area, they can absorb moisture and volatile organic compounds from the surrounding atmosphere. Therefore, we recommend storing the products in sealed containers in a dry, cool place, and removed from volatile organic substances. Even if a product is stored under these conditions, after a longer period it can still pick up ambient moisture over time, which could lead to its exceeding the specified moisture content. For this reason, our recommended use-by date is 24 months after date of manufacture. Products more than 24 months old should be tested for moisture content before use in order to make certain that it is still suitable for the intended application.

MSDS & REGULATORY INFORMATION

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with respect to existing third-party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

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